

ITOCHU Chemicals America Inc. – Detroit

33533 West Twelve Mile Road, Suite 300

Farmington Hills, MI 48311

Tel: 248-489-9505

Fax: 248-489-1540

Directions to our Detroit Office from McNamara Terminal and/or Smith Terminal

1. Start going toward the AIRPORT EXIT on WILLIAM G ROGELL DR
2. WILLIAM G ROGELL DR becomes MERRIMAN RD
3. Take ramp onto I-94 WEST toward CHICAGO. – (3.5 miles)
4. Take exit #194 onto I-275 NORTH. – (13.2 miles)
5. I-275 NORTH. – (5.1 miles)
6. Take exit #165 onto I-696 EAST. – (4.8 miles)
7. Take exit #5 ORCHARD LAKE RD. – (0.4 miles)
8. At the light, turn RIGHT on ORCHARD LAKE RD (toward W 12 Mile). – (0.3 miles)
9. Turn LEFT on W 12 MILE RD. – (1.1 miles)
10. Arrive at 33533 W 12 MILE RD, FARMINGTON HILLS (on the LEFT side)

Total Estimated Time: 37 minutes / Total Estimated Distance: 19.7 miles

