

**ITOCHU Chemicals America Inc. – Houston**

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Houston, TX 77056

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**Directions to our Houston Office from IAH (George Bush International Airport)**

1. Start out going WEST on TERMINAL ROAD NORTH. – (0.1 miles)
2. Turn SLIGHT LEFT toward TERMINAL B TICKETING/CHECK-IN. – (0.2 miles)
3. Turn SLIGHT LEFT onto TERMINAL ROAD SOUTH. – (<0.1 miles)
4. Turn SLIGHT RIGHT onto JOHN F KENNEDY BLVD/JFK BLVD. – (2.2 miles)
5. Take the HARDY TOLL ROAD ramp. – (0.2 miles)
6. Merge onto HARDY TOLL WEST (Portions toll). – (2.6 miles)
7. Take the I-45/HARDY TOLL ROAD exit on the LEFT toward BELTWAY 8/DOWNTOWN. – (0.5 miles)
8. Merge onto HARDY TOLL SOUTH (Portions toll). – (9.5 miles)
9. Merge onto I-610 W. – (6.2 miles)
10. Merge onto I-610 S via EXIT 13B on the LEFT. – (3.3 miles)
11. Take EXIT 9B toward POST OAK BOULEVARD. – (0.1 miles)
12. Stay STRAIGHT to go onto W LOOP FREEWAY SOUTH. – (0.1 miles)
13. Turn SLIGHT RIGHT onto S POST OAK ROAD. – (0.2 miles)
14. End at 1300 POST OAK BOULEVARD

**Total Estimated Time: 29 minutes / Total Estimated Distance: 25.76 miles**

**Directions to our Houston Office from Hobby Airport**

1. Start out going EAST. – (0.1 miles)
2. Turn SLIGHT LEFT onto BROADWAY ST. – (2.1 miles)
3. Turn SLIGHT LEFT onto GULF FWY. – (0.1 miles)
4. Merge onto I-45 N/US-75 N via the ramp on the LEFT. – (6.3 miles)
5. Merge onto TX-288 S via EXIT 46B on the LEFT toward LAKE JACKSON/FREEPORT/VICTORIA. – (0.8 miles)
6. Merge onto US-59 S toward VICTORIA. – (5.2 miles)
7. Take the exit. – (0.1 miles)
8. Merge onto I-610 N. – (1.0 miles)
9. Take EXIT 9 toward SAN FELIPE ROAD. – (0.1 miles)
10. Stay STRAIGHT to go onto WEST LOOP FREEWAY SOUTH. – (0.1 miles)
11. Turn LEFT onto SAN FELIPE SREET. – (0.3 miles)
12. Turn RIGHT onto GARRETTSON LANE. – (0.1 miles)
13. End at 1300 POST OAK BOULEVARD

**Total Estimated Time: 25 minutes / Total Estimated Distance: 16.81 miles**

